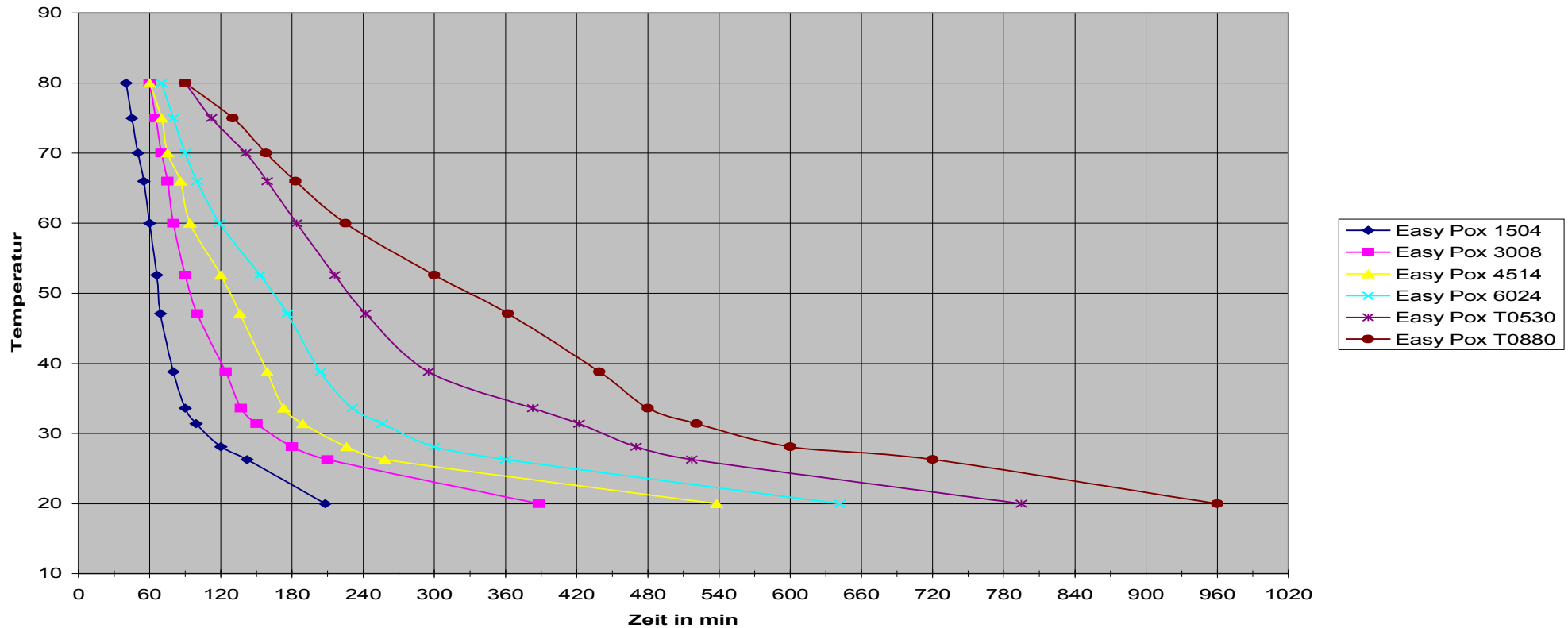




## Curing times under influence of development site conditions.



- The time span of heating to achieve the correct water temperature is not to be added to the curing time.
- Temperature must be taken between liner and old pipe at the return shaft.
- After curing the liner, a cooling to approx. 20 °C is necessary.
- The curing times at the job site is dependant on the ambient temperature; we advise, beforehand to undertake individual trials using job site conditions.